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D5348-1
Job Sheet 199015

Part No: D5348-1

Job Qty: 5 pcs

Part Name: Doubler



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/9/19

Job Tracking No:

Due Date: 8/26/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 15.12.08 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

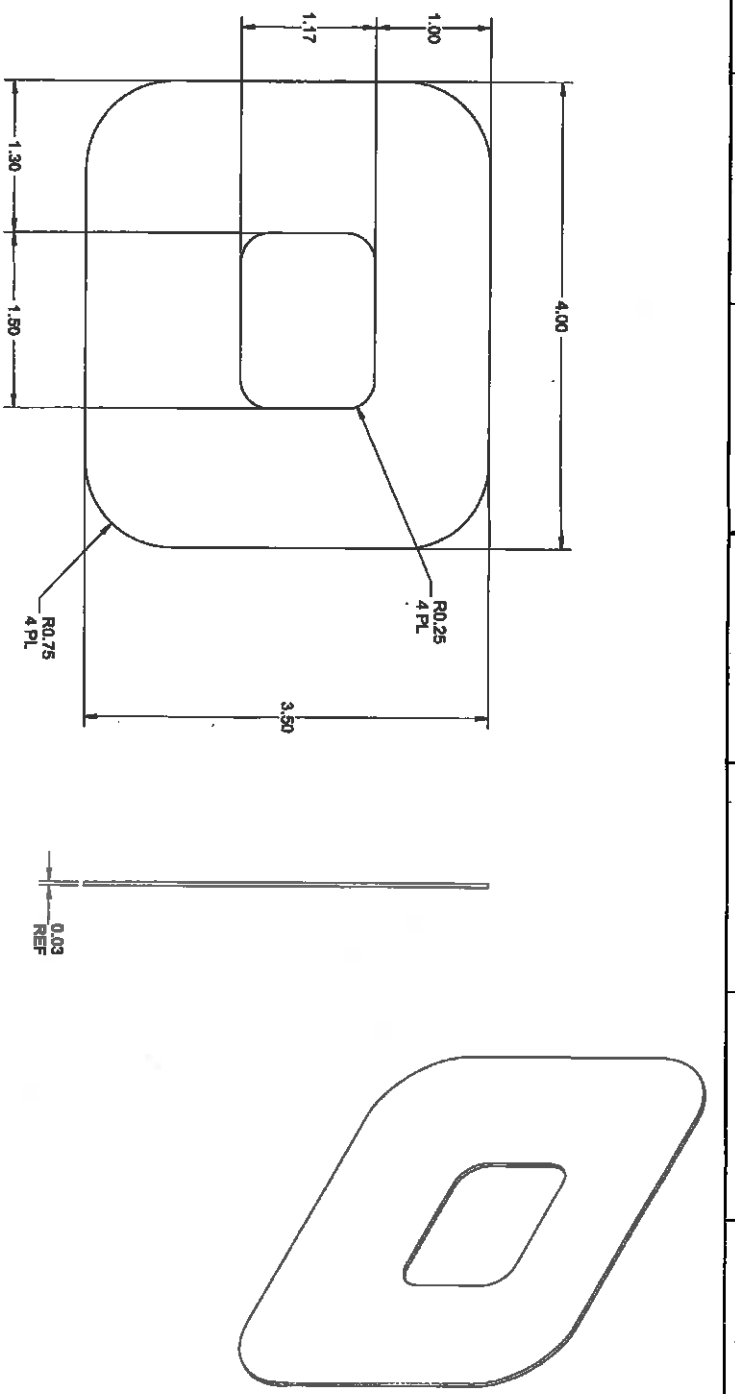
Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Waterjet - Flow - 1	5 pcs	8/26/19	8/26/19	0.17	0.32	Waterjet - Flow	8/22/19	JRB
120	QC 2	5 pcs	8/26/19	8/26/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		

130 QC 8	5 pcs	8/26/19	0.00 0.00	QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	6/22/19 JRB
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	AUG 22 2019 DAS 40 9-89
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
140 Packaging 3-1 - Stock - B4B	5 pcs	8/26/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	NU GA-TBD
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	

					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
150	QC 21 - SA	5 pcs	8/26/19	0.00 0.00	QC 21 - SA - 21	DAS
					QC 21 - SA - 70	AUG 23 2019 77
					QC 21 - SA - 53	9-89
Part Op 110 - 1-Cut as per Dwg Descriptions: 120 - (QC2- Inspect parts off machine FAI/FAIB) 130 - (QC8- Inspect parts - second check) 140 - (Identify as per dwg & Stock Location:) 150 - (QC21- Final Inspection - Work Order Release)						
Job BOM						
Part / Item	Component Name	Quantity	Operation	Container		
M301S22GA	301 SS Sheet - Full hard	.4860 sf (.0972 ea)	110-Waterjet - Flow - 1	M125735		
Job Allocations						
Operation	Component Part	Required	Inventory	Allocated		
110-Waterjet - Flow - 1	M301S22GA	0	6	0		
Part Specifications						
Specifications could not be found.						

Plex 8/9/19 7:53 AM Dart.Renwick.Jennifer



D5348-1 DOUBLER

NOTES:
1) MATERIAL: AISI 301 SS SHEET, 0.032" THK
MINIMUM 1/4" HARDNESS (NOT ANNEALED)

- 2) FINISH: NONE
3) TOLERANCES: PER DART OSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER CSI 044 6.6
7) WEIGHT: 0.11 lbs

RELEASED
2015-12-07
Edu K449

APPROVED

A	NEW ISSUE	VS	DATE
REV.	DESCRIPTION	BY	DATE
DESIGN	VS	VS	15.10.21
DRAWN	VS	VS	15.10.21
CHECKED	RF	RF	15.10.21
MFG. APPR.	JLM	JLM	15.10.21
APPROVED	HS	HS	15.10.21
DATE	15.10.21	DATE	15.10.21

DART AEROSPACE LTD
HAMMERSLEY, ONTARIO, CANADA

COMPONENT & PART BY DART AEROSPACE LTD
PARTS LIST: D5348-1 DOUBLER
REVISIONS: 1.00

